

Roll Grooving Tools – Field Fabrication

RG3212



The RG3212 is a self-contained, transportable roll grooving tool with an integral drive motor and hydraulic feed unit. The RG3212 requires a 120V, 15-amp power source. The tool is supplied with a PS3212 pipe stand and roll sets for 2 – 12"/DN50 – DN300 Sch. 5 – 40 carbon steel pipe and Sch. 20 – 40 stainless steel pipe.

Tool Model	Part Number	Tool Weight lb	Tool List Price
RG3212 Roll Grooving Tool with PS3212 Pipe Stand	R0003212RG	302	\$10801.50

For tool rating capacity please reference publication 24.19.

RG3212 GROOVING ROLLS *

Pipe Material	Part Number	Pipe Size Range inches DN	Purchase List Price Each Set †
Carbon Steel (Sch. 5 – 40) Stainless Steel (Sch. 20 – 40)	R902321203	2 – 3½/DN50 – DN90	\$843.00
	R904321206	4 – 6/DN100 – DN150	885.50
	R908321212	8 – 12/DN200 – DN300	927.50
Lt. Wall Stainless Steel RX (Sch. 5S – 10S)	RX02321203	2 – 3½/DN50 – DN90	1102.50
	RX04321206	4 – 6/DN100 – DN150	1353.50
	RX08321212	8 – 12/DN200 – DN300	1531.50
Copper	RR02321206	2 – 6/DN50 – DN150	958.00
	RR08321208	8/DN300	1234.00
PVC/Aluminum	RP02321203	2 – 3½/DN50 – DN90	968.00
	RP04321206	4 – 6/DN100 – DN150	1223.00
	RP08321212	8 – 12/DN200 – DN300 ¥	1225.50

NOTE: Roll sets for the RG3212 are not compatible with other roll grooving tools.

† Upper and lower rolls (1 of each per set) can be sold separately. Contact Victaulic.

* Refer to How to Order at the end of this section.

Please reference publication 24.19 when referencing wall thickness and tool capacity ratings.

¥ This roll set grooves aluminum pipe sized 8 - 12"/DN200 - DN300 and PVC pipe sized 8"/DN200 only.

NOTE: Items listed in shaded areas are non-cancellable and non-returnable.

TERMS AND CONDITIONS OF SALE

Victaulic published Terms and Conditions of Sale listed in General Price List will apply. Prices, Designs and Conditions of Sale are subject to change without notice.

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